



## INSTALLATION INSTRUCTIONS ▼ 4 DOOR

Check all listed components are included.

Headers, jambs and door stops are supplied over length at **2100mm**.

**NOTE:** all closing bevels to doors must be removed by planning to square, prior to routing hinges into doors.

Measure width and heights and cut header and jambs accordingly.

Header with aluminium channel can be cut with a tungsten tip blade.

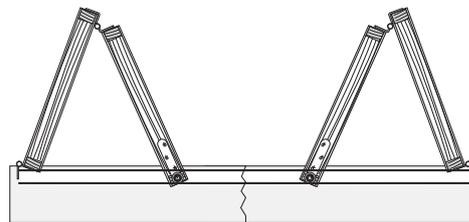
Route all hinge settings into door sides and jambs **90mm x 23.5mm x 2mm** route wheel setting into top of leading door(s) **80mm x 16mm x 6mm**, drill **22mm x 8mm** holes for magnets, insert then assemble frame. Stand up assembled frame with doors and place into trimmed out wall frame.

Using wedges ensure all jambs and head clearances are correct and true in alignment.

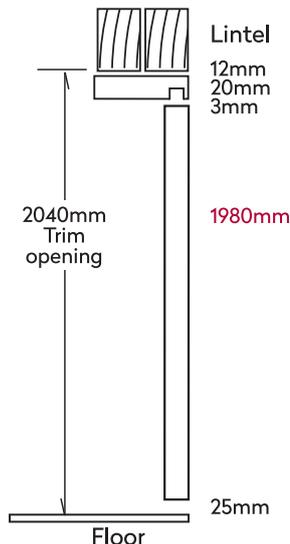
Fix jambs to wall frames as per normal procedure.

Fit and fix door stops, door handles of choice, architraves and trim.

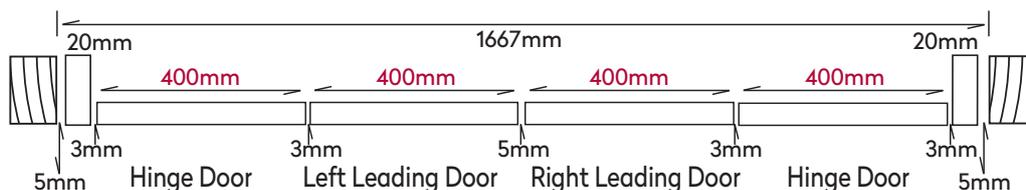
**DO NOT** paint the wheel guide roller.



Max Panel Height	2000mm	Min Panel Thickness	34mm
Max Panel Weight	25kg	Max number of panels	4
Max Panel Width	500mm		



- 1/ **Measure trim opening eg:** 2040mm high  
1668mm wide
- 2/ **Establish door height**  
 Trim height 2040mm  
 less installation clearance >12mm  
 less head Jamb thickness >20mm  
 less head clearance >3mm  
 less floor clearance >25mm  
**Door leaf height = 1980mm**
- 3/ **Establish door width**  
 Trim width 1667mm  
 less installation clearances >10mm  
 less side Jamb thickness's >40mm  
 less door clearances >17mm  
**Door width 1600mm**  
 Divide by number of doors 4  
**Door size = 400mm**



<b>STANDARD DOUBLE BI-FOLD</b>	300mm	3mm	3mm	6mm	3mm	3mm
	400mm > 500mm	3mm	3mm	5mm	3mm	3mm
<b>DOOR CLEARANCES</b>						