



## INSTALLATION INSTRUCTIONS ▼ 4 DOOR

Check all listed components are included.

Headers, jambs and door stops are supplied over length at **2100mm**.

**NOTE:** all closing bevels to doors must be removed by planning to square, prior to routing hinges into doors.

Measure width and heights and cut header and jambs accordingly.

Header with aluminium channel can be cut with a tungsten tip blade.

Route all hinge settings into door sides and jambs **90mm x 23.5mm x 2mm** route wheel setting into top of leading door(s) **80mm x 16mm x 6mm**, drill **22mm x 8mm** holes for magnets, insert then assemble frame.

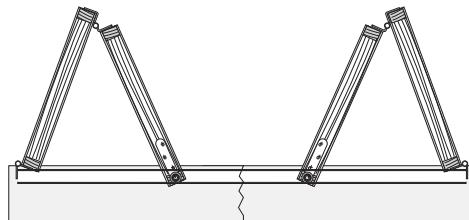
Stand up assembled frame with doors and place into trimmed out wall frame.

Using wedges ensure all jambs and head clearances are correct and true in alignment.

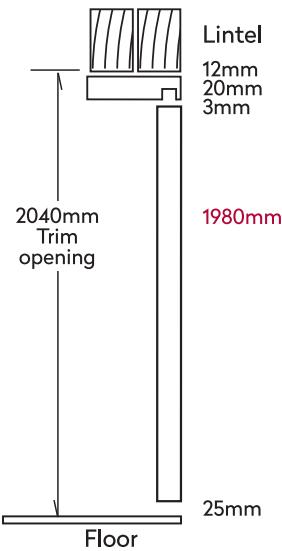
Fix jambs to wall frames as per normal procedure.

Fit and fix door stops, door handles of choice, architraves and trim.

**DO NOT** paint the wheel guide roller.



Max Panel Height 2000mm Min Panel Thickness 34mm  
Max Panel Weight 25kg Max number of panels 4  
Max Panel Width 500mm



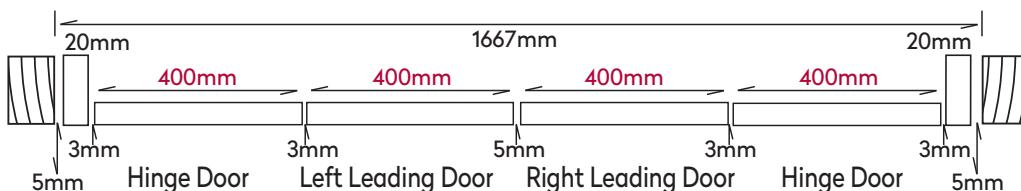
1/ Measure trim opening eg: 2040mm high  
1668mm wide

2/ Establish door height  
Trim height  
less installation clearance  
less head Jamb thickness  
less head clearance  
less floor clearance  
Door leaf height

3/ Establish door width  
Trim width  
less installation clearances  
less side Jamb thickness's  
less door clearances

Door width  
Divide by number of doors  
Door size

1667mm  
>10mm  
>40mm  
>17mm  
**1600mm**  
4  
**= 400mm**



<b>STANDARD DOUBLE BI-FOLD</b>	300mm	3mm	3mm	6mm	3mm	3mm
DOOR CLEARANCES	400mm > 500mm	3mm	3mm	5mm	3mm	3mm